FELT BAG LINER KIT (600050)
ASSEMBLY INSTRUCTIONS

Contents of Felt Bag Liner Kit Include:
Felt Bag Liner (600197)
Velcro Hook Strip (600161)
Instructions (600711)

The Felt Bag Liner (600197) is designed to work in conjunction with the Debris Bag and Band Clamp (600176 & 600177) to filter out dust and small particle of debris from the discharge air stream of the HPV vacuum. Included with the Felt Liner is a Velcro Hook Strip (600161). The Felt Liner has a Velcro Loop Strip sewn on each side to help hold it in place.

Directions →
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1. Remove the **Debris Bag** from the **Collector**.

2. Clean the back area of the **Collector** above the lip to remove any dirt and debris with a damp cloth and allow it to dry thoroughly.

3. Peel off the backing to the **Velcro Hook Strip** and attach it to the back of the collector directly above the lip.

4. Attach one side of the **Felt Liner** to the **Velcro Hook Strip** on the front of the **Collector**.

5. Pull the **Felt Liner** over the lip of the **Collector** and attach the Velcro on the opposite side of the **Felt Liner** to the back of the **Collector**.

6. Slip the **Debris Bag** over the **Felt Liner** and latch the **Band Clamp** over the lip of the **Collector**. Adjust the wire form on the **Band Clamp** as required for a secure fit. It may be necessary to remove the “**Seal Strap**” from the **Debris Bag** in order to close the **Band Clamp**.

Do not use **Felt Liner** when vacuuming wet debris; this will dramatically decrease the airflow through the system.

Expect some amount of suction loss when using the **Felt Liner**.

Alternate the front/back orientation of the **Felt Liner** when it is attached to the **Collector** to maximize the wear life of the part.

Periodically turn the **Felt Liner** inside out before attaching it to the **Collector**. This will help to clean out the pores of the fabric and minimize suction loss of the machine.